# Master your entire production journey - from quotation to finished product



Beas Manufacturing



### **Grow and adapt your business with Beas Manufacturing**

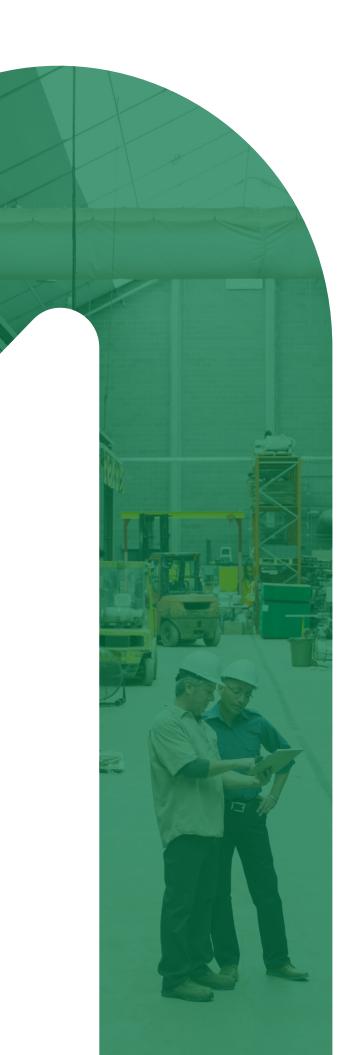
Today's leading manufacturers demand a platform that goes beyond traditional ERP. Beas Manufacturing is that platform. Built on industry best practices and market knowledge, Beas empowers companies to achieve true operational excellence. From quotation to finished product, it enables seamless coordination of materials, machines, people, and subcontractors.

With robust planning, traceability, and quality controls built in, Beas delivers measurable business value across your entire operation. Whether you're scaling production, launching new products, or navigating complex customer demands, Beas is your trusted partner in transformation.

Beas Manufacturing provides a single, scalable platform to unify your production processes and unlock real-time visibility. With advanced planning and scheduling, you can orchestrate material availability, machine usage, and labor across short and long production runs. Integrated shop floor data collection and resource monitoring give you instant insight into performance, empowering you to optimize operations and deliver on-time, every time.



Dashboards, KPIs, and analytics offer transparency that supports confident, fast decision-making. Beas Manufacturing gives you full control from planning to delivery, so your teams can perform at their best.



#### **Benefits**

- Is a complete integrated solution for SAP Business One
- with over 20 years of Industry experience built on industry best practice and market knowledge
- and the largest

  manufacturing customer
  base in both process and
  discrete manufacturing
- received more than 20
  SAP Business One awards
- working with 1100+ partners wordwide
- providing support offices in 9 global locations
- maintaining the widest geographic reach of 130 countries



#### **Easily understand product margins**

Manufacturing companies are often the least confident in their pricing decisions, and the least likely to raise prices regularly.

For process manufacturers, the complexity of a bill of materials makes cost tracking a challenge: ideally the cost of every ingredient would be tracked, based on the quantity used and its characteristics. In addition to this, the cost of wasted raw materials and ingredients should also be tracked as accurately as possible. Without this information, process manufacturers are unable to estimate their total actual costs per unit, or compare this with the sales price to determine their profit margins

Beas is able to capture, assign and compare actual and standard costs for all finished products. The ability to capture true costs at batch level provides granular cost visibility, which is key to success in this industry. This includes not only material costs, but labor, machine and overhead costs as well, and it covers the additional need to include the cost of co-products, by-products and the impact of waste.

However, in order to achieve this you must ensure that all of this information is integrated into one system, and this is where the majority of companies face a real challenge.

Using the Beas Manufacturing Data Integration Hub, it is possible to automate the complex and time-consuming process of entering BOM data and calculating its accurate cost. With this integration in place, a process that would usually take your highest-paid engineering staff a week to complete now only takes a few minutes, allowing them to be more productive and add real value to the business.

#### **Optimize your production resources**

The close monitoring of manufacturing to maximize throughput enables manufacturers to respond proactively to problems and reduce downtime in the plant. With the increasing complexity of bills of materials, and multi-constraint production resources such as machines, tooling and labor skills, your ability to provide accurate customer delivery dates becomes a complex task. In some cases, production staff record data on paper which creates a lack of production visibility, especially when trying to manually plan multiple resource types simultaneously

These resources need to be optimized to maximize production output, reduce changeover and setups, while meeting customer demand. With Beas Manufacturing capacity planning, initial delivery dates can be calculated via finite backward scheduling. When combined with Beas Manufacturing APS, both material availability and capacity can be scheduled together to calculate a viable delivery date, enabling the planning of large numbers of short-run production orders



### Get real-time visibility of your business performance

For many manufacturers, understanding your core business operations through greater visibility of office and plant floor operations is the first step in improving bottom line revenue. Storing your data offline or in separate systems seriously impacts your ability to grow. When each report takes too long to be processed and you don't feel you can rely on the accuracy of the data provided, your decision-making process is flawed and you can't respond quickly to the needs of your business.

Beas Manufacturing provides a wide variety of functions to enable you to keep track of every relevant aspect in production planning. For example, if the expiration of raw materials is an issue, Beas Manufacturing offers a report that identifies all the lots that are due to expire within a certain number of days. In addition, planned downtime can be managed on the resource maintenance calendar, and production scheduling can be automatically moved from a stopped resource to an active resource.

Furthermore, this solution allows you to easily build dashboards and define KPIs that deliver real-time information, giving you full visibility of your business so you can adapt quickly and maintain your competitive edge in the market. Data is stored centrally and online, not in offline spreadsheets, thus eliminating the manual entry of data into reporting tools and increasing accuracy. The collection and processing of data can even be automated, supporting timely and informed decision-makin



### Manage product life cycles & versions

Increasing product complexity and faster cycle times mean that you constantly have to deal with changes in BOMs. This management challenge is made all the more difficult by the pressure to control costs, as these changes aren't communicated rapidly enough through the supply chain. This leads to an incorrect revision of a component, or excessive scrapping and reworking of products. As a result, cost estimates are unpredictable, making it difficult to keep pricing competitive.

As a manufacturer, BOM change management should be approached as a strategic initiative, creating a systematic approach to automated BOM updates, and the communication of these updates to every department that needs to know. With Beas Manufacturing revision management, you can effectively manage several active BOMs at the same time. With change impact analysis across the enterprise from forecasting to MRP, from purchasing to production, and from inventory to sales order, the entire life cycle can be managed, ensuring that the correct products are available to meet customer demand



#### **Reduce your excess inventory**

The actual costs of inventory are often inaccurate, underestimated and incomplete. While most manufacturers know they have dead inventory, many are unaware of just how much. However, the costs associated with carrying raw materials and finished goods represent some of the most significant costs for any manufacturing company. Obsolete inventory carries a very high cost for organizations as it ties up cash reserves and occupies expensive warehouse space.

The more inventory a company carries, the higher the ongoing costs will be, which is reason enough not to carry dead, outdated, or obsolete inventory. A company that can reduce its inventory costs through operational efficiency will see tremendous benefits. With Beas Manufacturing supply and demand management, inventory is balanced to ensure the right components and quantities are in the warehouse. At the same time, obsolescence relating to product changes is reduced, and the financial bottom line sees definite improvement.



"Today we also produce our own products on a make to stock basis, and the flexibility of beas supported this business change."

Masach Technologies

"With beas we were able to enhance significantly our manufacturing processes efficiency, which helps us being ready for the future."

TS Maskineknikk

"Historically we were a subcontractor operating in a make to order environment."

Masach Technologies

### **Achieve Industry Quality Standards**

As commercial pressure to meet regulatory mandates grows, the global need for manufacturers to focus on compliance and traceability initiatives is increasing significantly. By mitigating the risk of product recalls, reducing manufacturing costs and the end-to-end traceability of processes, organizations are able to significantly reduce inefficiencies in the supply chain.



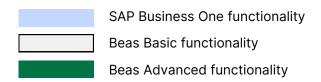
Beas Manufacturing quality control allows enterprises to define what, when and how products are tested, and provides a full audit and electronic documentation trail of quality control procedures and processes. As a result, overall product quality and levels of traceability are dramatically improved.

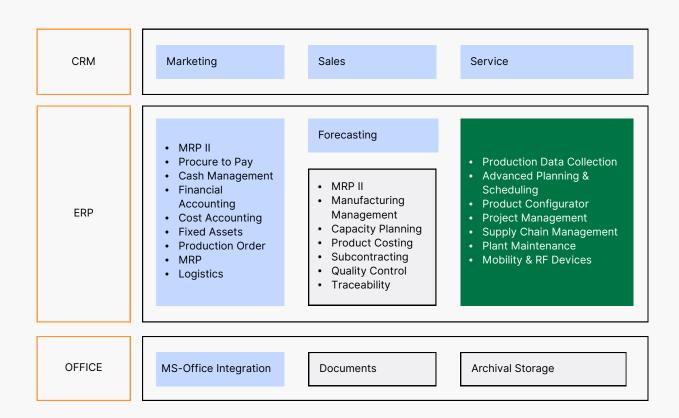
- Beas features, functions and processes focus on ad-dressing industry challenges which are not covered by SAP Business One.
- Beas offers optional functionality to address complex industry specific challenges.
- Beas is designed to work seamless with SAP Business One.

### **SAP Business One and Beas Manufacturing:** they fit together

Decision-makers must have a comprehensive overview of their business in order to make informed and effective decisions. This can only happen when their ERP, applications and other data sources communicate with each other in a streamlined way.

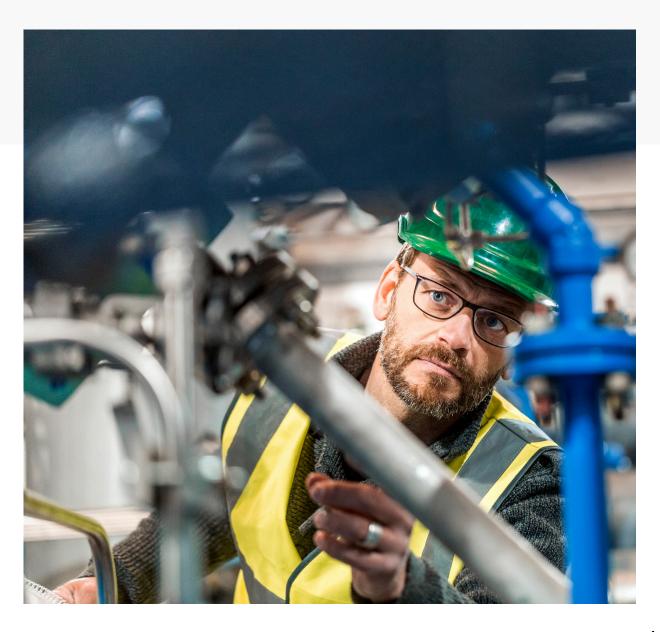
Any function that runs independently of the core business system can give decision-makers a real headache. Equally, if elements of a business run parallel to each other without communicating, the output will always be fragmented. In contrast, when properly integrated, workflow automation can directly impact the productivity of the business by reducing manual data entry processes and data duplication, while simultaneously eliminating costly errors and streamlining processes. To cut a long story short, if you're considering taking on a manufacturing solution that doesn't have an integrated ERP solution as its backbone then think again...





The diagram above highlights the main business processes and building blocks of SAP Business One combined with Beas Manufacturing. At the core we have SAP Business One, shown in blue, which manages the flow of materials and money in and out of the business via sales, service and purchasing, and the relevant financial functions to support the fiscal management of a company.

The addition of Beas Manufacturing introduces industry-related features which are not available as standard in SAP Business One - these are shown in the grey box. The green box covers optional modules used to solve more complex industry requirements such as production data collection (capturing production-related data in real time) and advanced planning and scheduling for resource optimization.



### Beas Manufacturing: Integrated with the full power of Boyum Solutions

When manufacturers need more than production control, the solution portfolio from Boyum IT have you covered. Whether it's streamlining warehouse operations or enhancing user experiences in SAP Business One, Beas Manufacturing connects smoothly with other Boyum products ensuring consistency, transparency, and control across your operations.



One of the most impactful integrations is between Beas Manufacturing and Produmex WMS. This connection brings manufacturing and logistics into perfect sync and delivers major benefits. It significantly improves warehouse management by enhancing processes like receiving, storage, picking, packing, and shipping, while supporting streamlined handling of logistic units. It also ensures full traceability of products from raw material intake to finished goods delivery, thanks to the use of unique serial numbers (SSCCs) that track each product's history through the supply chain.

This level of transparency allows for detailed insight into the materials and resources used in manufacturing. The tight coordination between logistics and production departments results in faster, more controlled internal processes. Production teams can easily request the materials they need, and logistics teams are able to deliver them to the line right when they're needed. Finally, the solution supports compliance with global GS1 supply chain standards, enabling product identification via GTIN, GS1-128, and SSCCs, and supporting barcode and RFID technologies such as GS1 Data Matrix, QR codes, and EPC.

#### B1 Usability Package

Another powerful integration is between Beas Manufacturing and the B1 Usability Package (B1UP). This connection brings customization and user experience enhancement tools directly into the manufacturing environment. Thanks to this integration, users can define buttons, add right-click menu entries, introduce new fields and objects, and even control field behavior such as making inputs mandatory, hiding elements, or setting fields to read-only. Predefined dashboards, calendars, and canvases make information more accessible, while business validations and rule-based logic add control and intelligence to everyday workflows. Users can also create automated actions based on universal functions, further simplifying routine tasks and enabling smarter system behavior.

By combining Beas with B1UP, companies enjoy greater flexibility and a more tailored system without the complexity or cost of traditional customizations.



## All Boyum Solutions, one integrated experience

With Beas Manufacturing and the broader Boyum solution portfolio, manufacturers gain a fully integrated, scalable platform designed for real business needs. Whether you are enhancing your logistics operations or making your production system more intuitive and efficient, Boyum's integrated solutions work together to help you respond faster, work smarter, and grow stronger.

"Providing 45 different KPIs and key financials on a monthly basis took us 1 full-time person over 1 month to generate."

Tattile

"With sap business one and beas manufacturing this is now done in 5 days – a 75% improvement.."

Tattile

# Beas Manufacturing scales as your business grows

As your business grows and evolves, so too should your manufacturing solution. Beas Manufacturing is modular in design, offering flexibility in deployment, as modules can be purchased and activated during the relevant phase of the implementation.

One of the core concepts that makes
Beas Manufacturing such a successful
solution for discrete and process
manufacturers is our adherence to SAP
AIM, or Accelerated Implementation
Methodology. We currently work with
over 1100 partners worldwide and provide
them with global support from more than
9 locations.

Our partners have access to our Beas Manufacturing specialists for any questions they have around project quality assurance and functional support, ensuring that you, the customer gets the best service.

We provide our partners and customers with on-site training workshops, eLearning courses and implementation tools, which are founded in more than 20 years of manufacturing experience. Beas Manufacturing is a long-term investment, providing a flexible solution which you can extend and enhance as your business requirements change.





#### **Bring Your Products To Life**

Boyum IT Solutions is an award-winning software house specialized in empowering SMEs to bring their products to life, creating sustainable and purposeful customer relationships. We care about realizing your vision of delivering meaningful experiences to your customers and are here to help you unlock your business's full potential. For over two decades, we have been committed to this mission, assisting customers in more than 130 countries. With unparallel support from our trusted network of over 1100 partners, we combine global reach and local expertise to offer you the best solution for your business.

#### **Boyum IT Solutions A/S**

- boyum-solutions.com
- in linkedin.com/company/boyumit
- youtube.com/user/boyumit
- instagram.com/boyumit
- Boyum IT Solutions Sintrupvej 71b, 1th DK - 8220 Braband